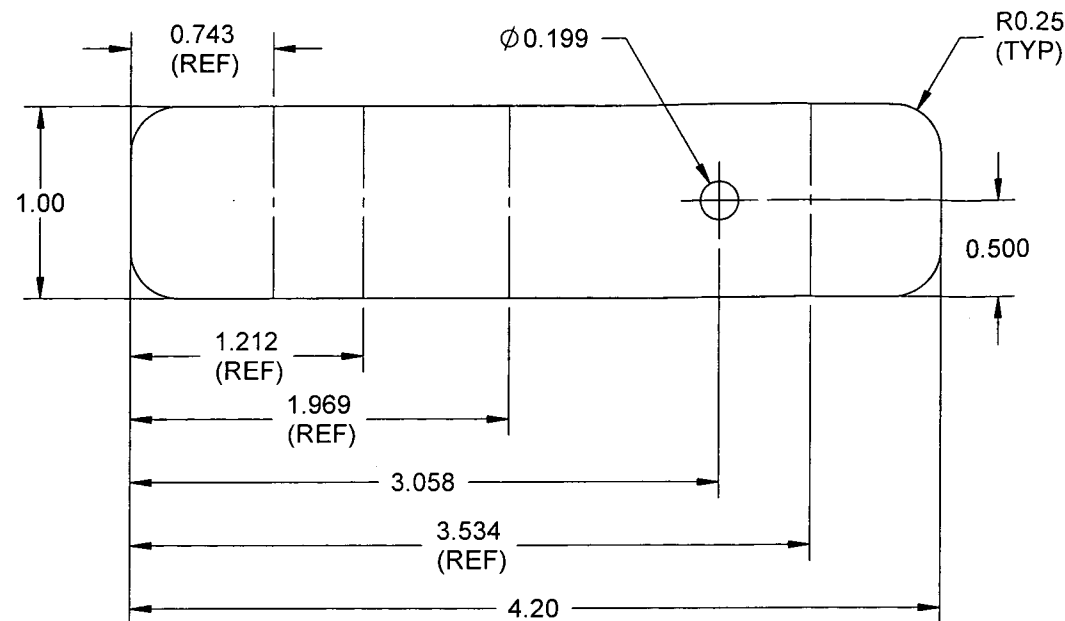
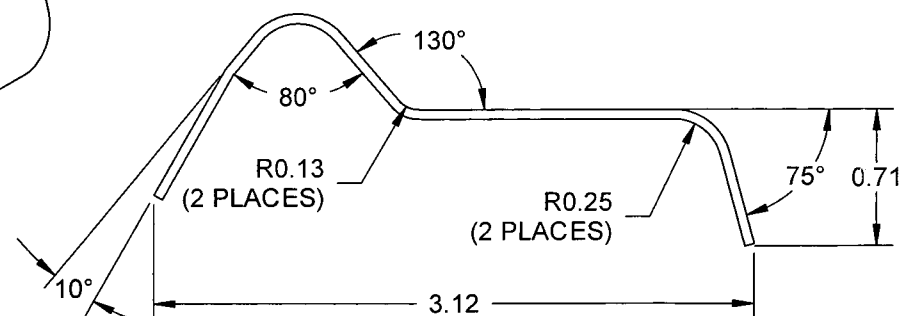
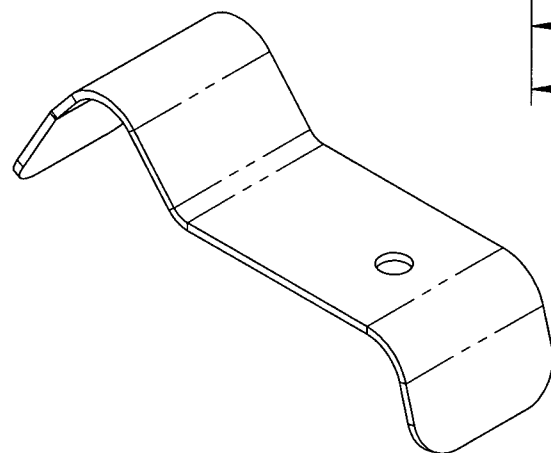


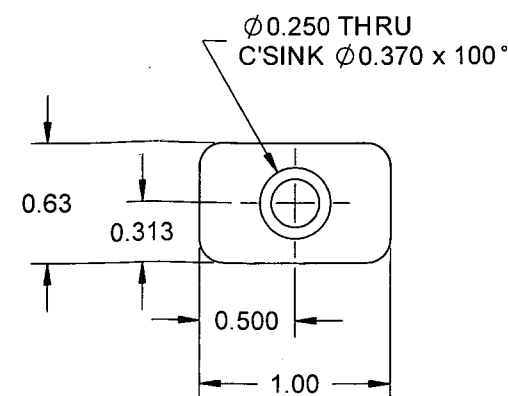
UNDER REVIEW
PRELIM ISSUE
07.08.17



D3668-1F BRACKET FLAT PATTERN



D3668-1 BRACKET
(MAKE FROM D3668-1F)



D3668-3 SPACER

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET (0.050 THICK, REF)
PER MIL-S-5019 (ANNEALED) 2B FINISH
(REF. DART SPEC. M304S18GA) 16 107-817
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "COLOR" (4.3.5.X) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3668-1F" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D3668-1 = 0.06 lbs, D3668-3 = 0.01 lbs

A	NEW ISSUE	MB	07.08.17
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3668	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	1:1
DATE	07.08.17	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Date: Friday, 17/08/2007 1:38:18 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BRACKET INST'L

Job Number: 34110

Part Number: DSI 9385011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Nut 1104936

① 07.08.17

7.0

AN960JD10L

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Washer 1105044

① 07.08.17

8.0

MS24694S53

SCREW



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SCREW 115796

① 07.08.17

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Er 07.08.17

10.0

PACKAGING 2

PACKAGING RESOURCE #2



Comment: PACKAGING RESOURCE #2

PACKAGE PER PPP

07/08/17 ① 07.08.17

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

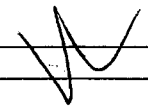
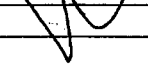
07.08.17
in 07.08.17

Job Completion



Date: Friday, 17/08/2007 1:38:18 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BRACKET INST'L
Job Number	: 34110		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: DSI 9385011
This Issue	: 17/08/2007 S.O. No. :	Drawing Number	: DSI 9385-011
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 24/08/2007 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

MAKE PER DRWG D3668-1 REV.A

D. STOW

AB

02.08.17

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

MAKE PER DRWG D3668-3 SPACER

D. STOW

AB

02.08.17

3.0	M304S16GA	304/316 .063 Sheet
-----	-----------	--------------------



Comment: Qty.: 1.0000 sf(s)/Unit Total: 1.0000 sf(s)

304/316 .063 Sheet

M101 873

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

02.08.17

D3668-1 ①

D3668-3 ①

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------




Comment: PACKAGING RESOURCE #1

PICK KIT:

1 X D3668-1 (REF)

1 X D3668-3 (REF)

 02/08/16 ①